



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.5212
Job Sheet 169183



Part No: 649.5212

Job Qty: 5 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 1/19/18

Description:

Type: Stock

Note: DWG REV A SHEETS 1,4 IPP REV:A RQ 13/11/26 New issue VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		1/18/18	0.00	0.00	Start Up Machining-1		AGL
100	Bandsaw	5 pcs		1/18/18	0.00	0.00	Bandsaw1		ammh
110	CNC Vertical Machining	5 pcs		1/19/18	0.00	1.22	HAAS1-1		11
120	QC	5 pcs		1/19/18	0.00	0.00	QC2 Machining-1		11
130	QC	5 pcs		1/19/18	0.00	0.00	QC8 Machining-1		DA 12-12-17
140	Outsource	5 pcs		1/19/18	0.00	0.00	Outsource4		Comp. 12/1/18
150	Packaging	5 pcs		1/19/18	0.00	0.00	Packaging2		Comp. 12/1/18
160	QC	5 pcs		1/19/18	0.00	0.00	QC5		10
170	Packaging	5 pcs		1/19/18	0.00	0.00	Packaging3-1		CCIC 12/22
180	QC21-SA	5 Ea		1/19/18	0.00	0.00	QC21		21

Part Op 100 - Cut Blanks at 3.00"

Descriptions: 110 - 1-Machine per folio FB228 DWG REV: A FOLIO REV: AA 2- deburr and break all sharp edges

140 - Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 649.5200 2- PRIME AS PER DWG, SEE NOTE #2

Certification of Conformity is required

170 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	649.5200E	1	154	0	0

F92578 1.25'

Part Specifications

5022976

Specifications could not be found.

Plex 12/4/17 4:02 PM dart.poulin.mario

DART
AEROSPACE
S023081

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Bracket

PART NO: 649.5212

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/15/17

Job No: 169183

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Bracket

PART NO: 649.5212

Revision:

Operation: Outsource

Change No:

Mfg Date: 12/15/17

Job No: 169183



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PURCHASE ORDER

PO038682

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Hard Anodize Black and Prime as Per Dwg 646.3800							
Line Item Note	RUSH									
7	168025	646.3813	AS350 Strut Bracket Issue P/O to ATG : Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	12/22/17	5 pcs	0 pcs	5 pcs	\$7.10/pcs	\$35.50
							15	22-12-17	mg	
Line Item Note	RUSH									
8	168239-A	646.3610	Filler Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	1/17/18	6 pcs	0 pcs	6 pcs	\$7.60/pcs	\$45.60
							6x	12/1/18	mg	
9	168239	646.3610	Filler Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	1/17/18	12 pcs	0 pcs	12 pcs	\$7.60/pcs	\$91.20
							12x	12/1/18	mg	
10	168280	647.0210	Rail Issue P/O to ATG : AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed	1/17/18	11 pcs	0 pcs	11 pcs	\$11.50/pcs	\$126.50
							11x	12/1/18	mg	
11	168223	646.3110	Channel Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	12/22/17	6 pcs	0 pcs	6 pcs	\$11.65/pcs	\$69.90
							6x	22-12-17	mg	
Line Item Note	RUSH									
12	168839	649.4813	Shim ISSUE P/O: As Per MPP-172 Section 2.1, Hard Anodize IAW MIL-A-8625, Type III, Class 2, Color Black As Per MPP-172 Section 4.2 Prime IAW MIL-P-23377J Type1 Class N	Firmed	12/22/17	20 pcs	0 pcs	20 pcs	\$7.25/pcs	\$145.00
							20x	22-12-17	mg	
Line Item Note	RUSH									
13	169183	649.5212	Bracket Issue P/O to ATG : 1- Hard Anodize Black as per Dwg	Firmed	1/17/18	5 pcs	0 pcs	5 pcs	\$10.00/pcs	\$50.00
							5x	12/1/18	mg	



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914370

Date: 05-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
11 ea	Part: 647.0210 Rail Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 22198		Rev: N/C PO: PO038682 Line: 10
5 ea	Part: 649.5212 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22201		Rev: A PO: PO038682 Line: 13
20 ea	Part: 649.4812 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22193		Rev: D PO: PO038682 Line: 5
6 ea	Part: 646.3610 Filler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22196		Rev: N/C PO: PO038682 Line: 8
12 ea	Part: 646.3610 Filler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22196		Rev: N/C PO: PO038682 Line: 8
Made in Canada.			



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Pack List

Number: 914370

Date: 05-Jan-18

To

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Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

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Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	- .9 mils) per drawing. Job: 22197 PO: PO038682 Line: 9		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>05/01/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>SP18-01-11</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			